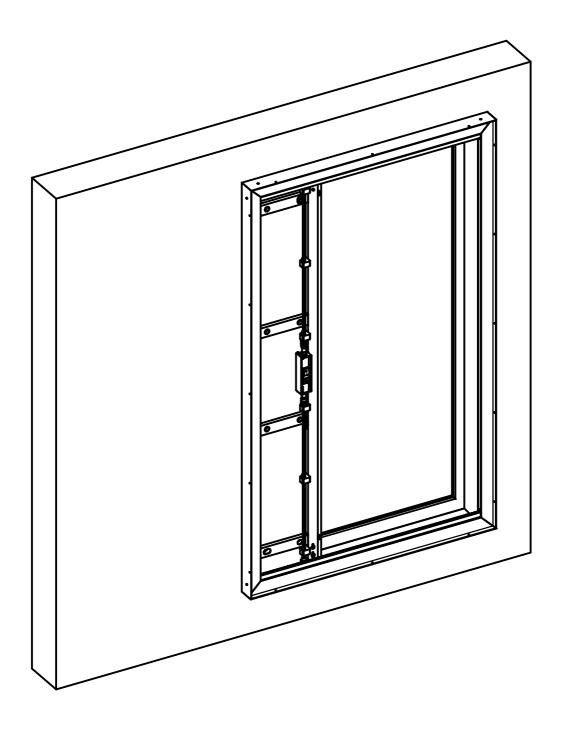


# "GLIT" assembly instructions

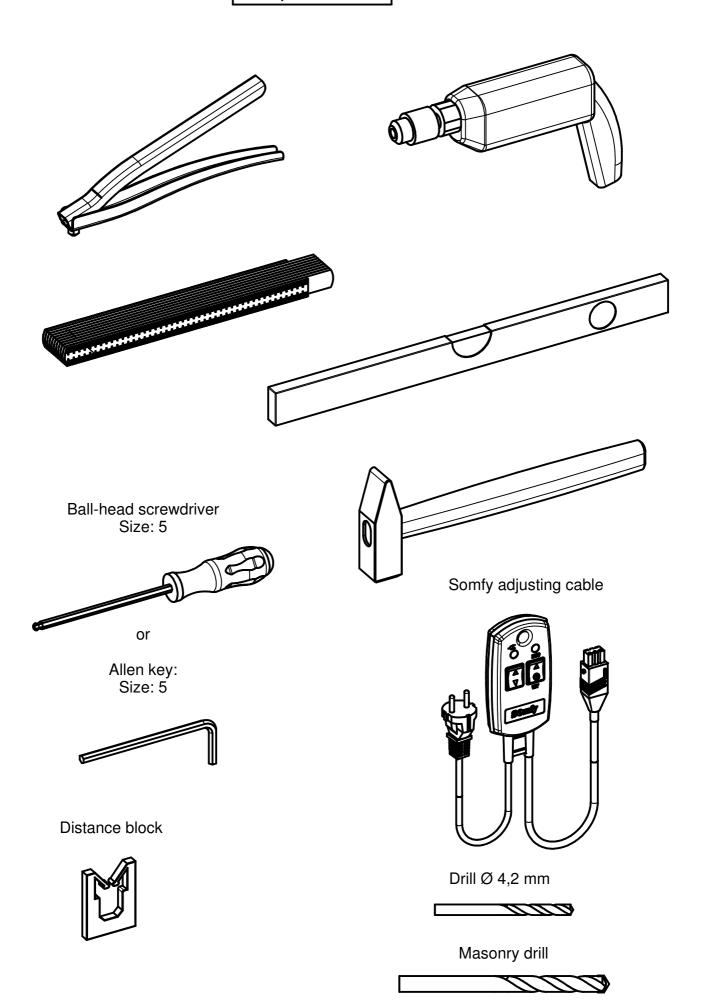


date: 15.05.2015

# Table of contents

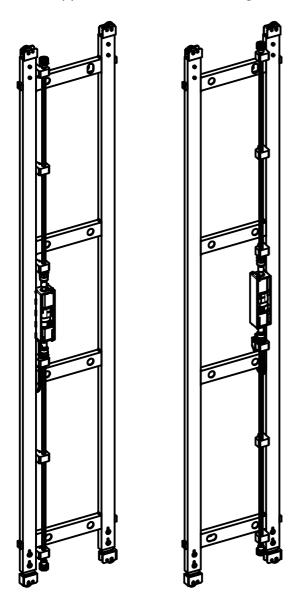
Required tools	Page 3
Contained in scope of delivery	Page 4
Recommended assembly for support frame	Page 5
Support frame assembly	Page 6
Drilling guide frame for insert sash	Page 7
Inserting the carriage	Page 8
Hanging the guide frame	Page 8
Lowering the carriage	Page 9
Guide frame end position closed	Page 9
Guide frame end position open	Page 10
Programming the end positions	Page 10
Inserting the sash model into the guide frame	Page 11

# Required tools

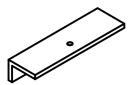


# Contained in the scope of delivery

### Support frame left or frame right

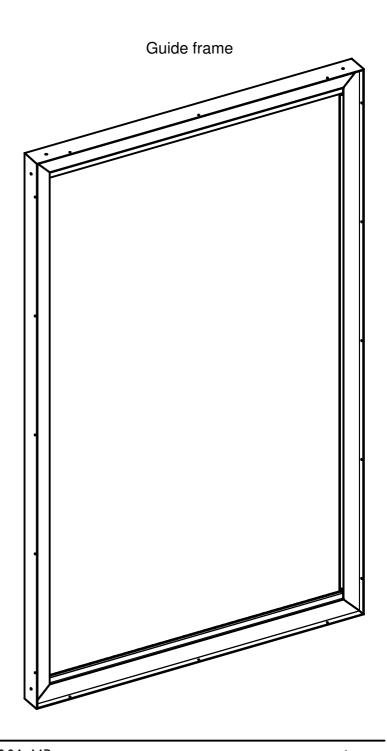


Drilling template for guide frame



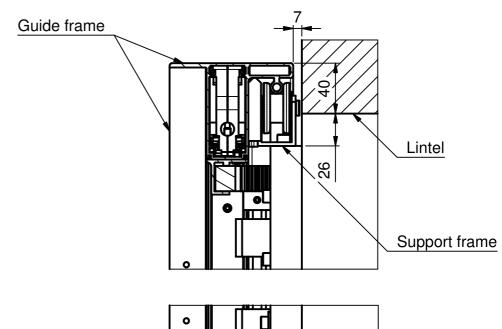
Rivets Ø 4 mm

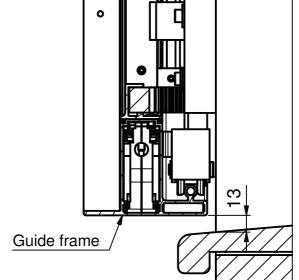




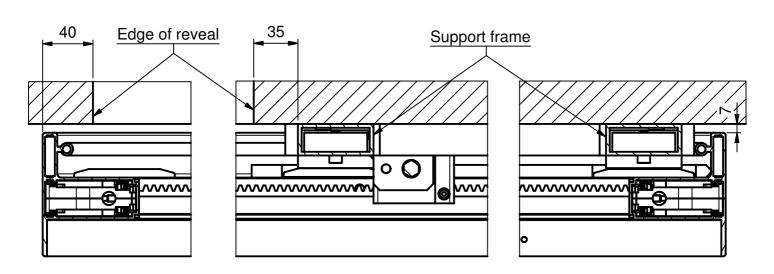
Recommended assembly for support frame

#### Vertical section

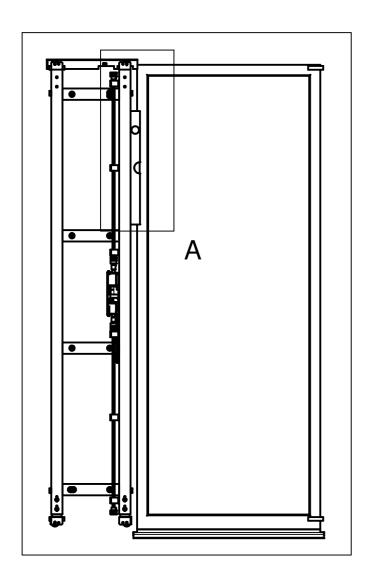


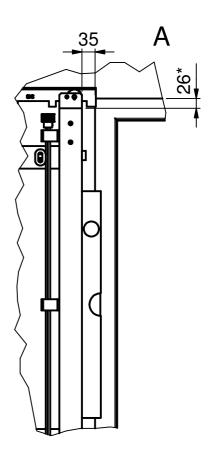


#### Horizontal section



### Support frame assembly

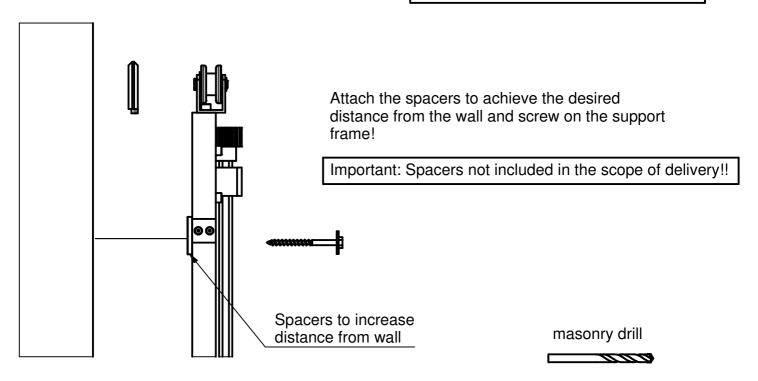




Position the support frame and align it using a spirit level.

Mark and drill the mounting holes

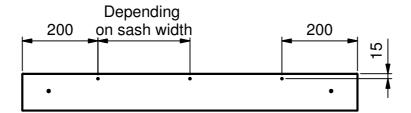
\* When the frame portrudes by 40 mm!!

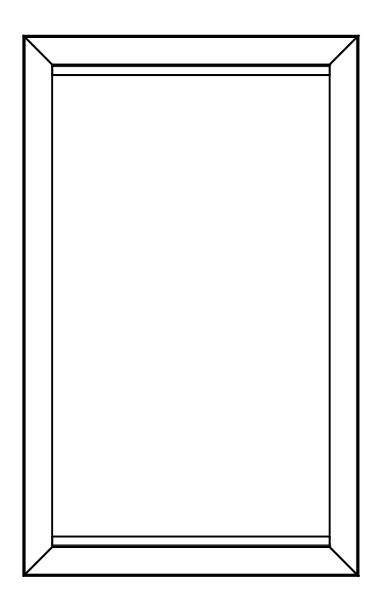


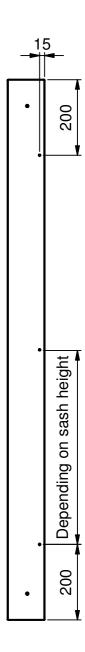
The mounting material must be chosen according to the nature of the substrate!!

6

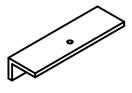
# Drilling guide frame for insert sash







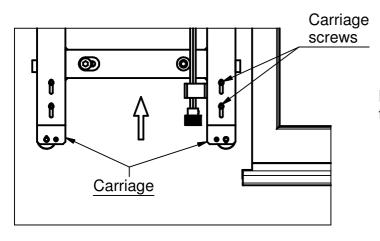
Drill mounting holes for insert sash using the drilling template provided! Ensure they are the right distance from the edges!!



Drill Ø 4,2 mm

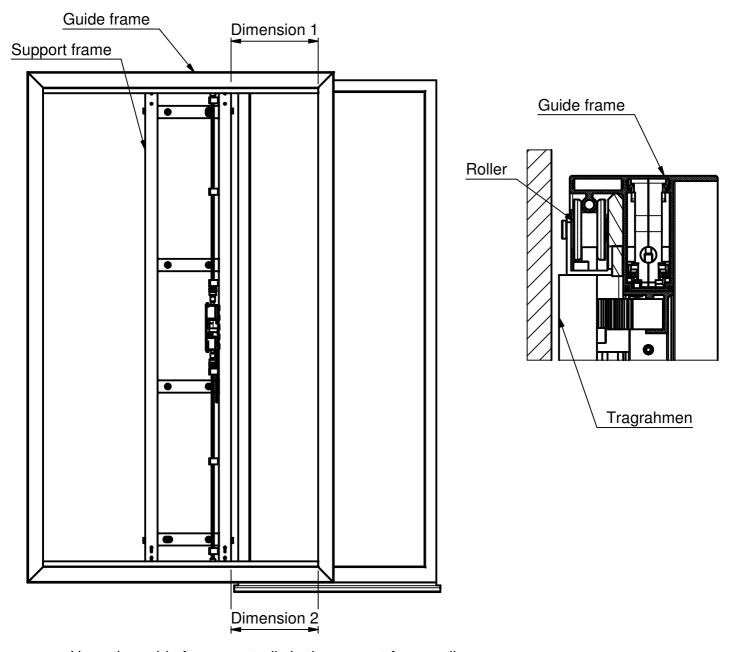


## Inserting the carriage



Loosen the screws on the carriages and push the carriages up as far as they will go.

### Hanging the guide frame

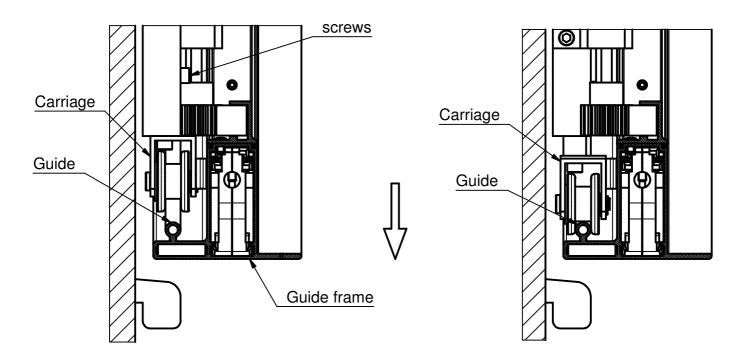


Hang the guide frame centrally in the support frame rollers. Dimension 1 and dimension 2 must be adjusted in parallel!

883001-M3

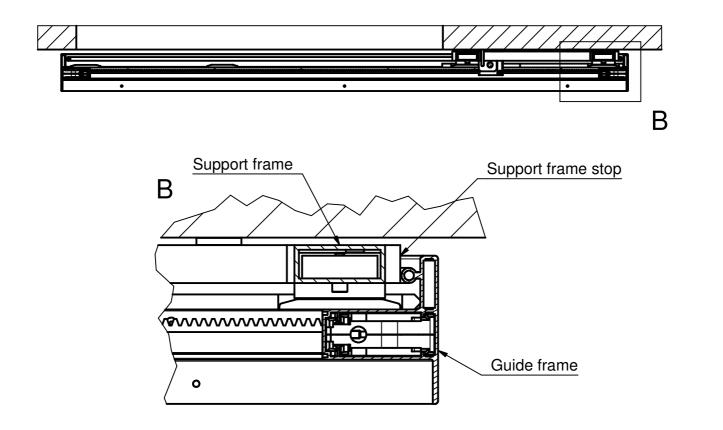
8

### Lowering the carriage



Loosen the screws and place both carriages onto the guide. Then tighten all screws again.

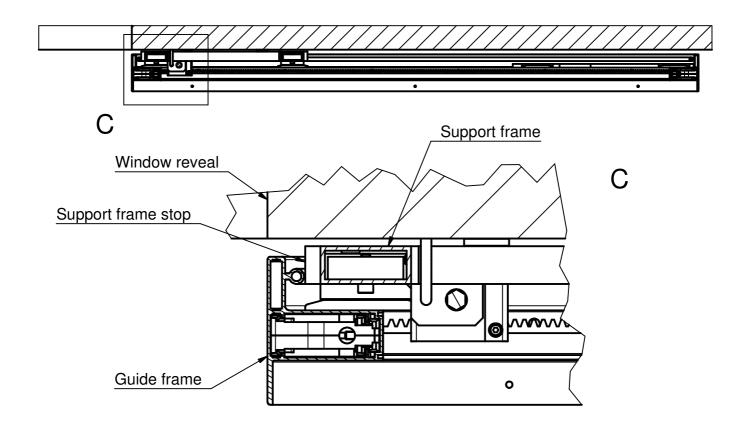
### Guide frame end position closed



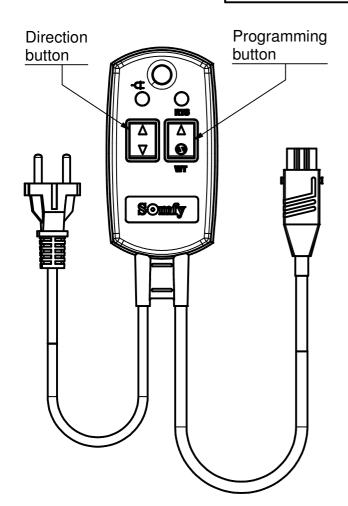
883001-M3

9

### Guide frame end position open

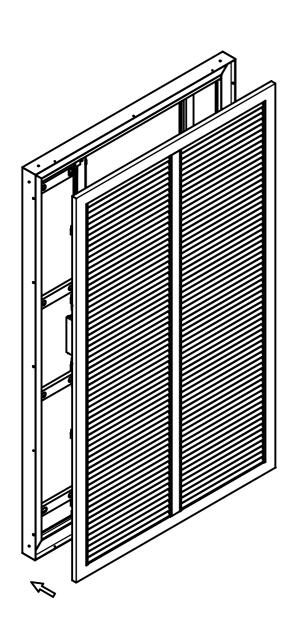


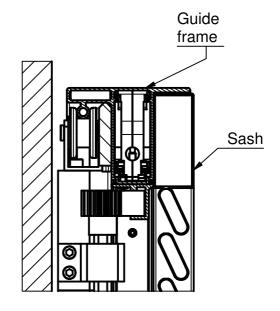
### Programming the end postion

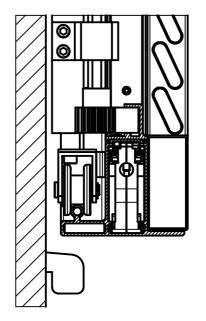


- 1. Connect programming cable to motor and power source.
- 2. Press and hold programming button the motor starts up briefly.
- 3. Then use the direction button to move to the desired end position. Once the end position is reached, press the opposite direction button. The end position is now programmed in.
- 4. To program the otherend position, repeat steps 2 + 3.

## Inserting the sash model into the guide frame







Place the sash in the guide frame, align it and fasten in place.

drill Ø4,2 mm



