

# Fast frame Z75

Installation frames/Frames



#### Notes

These installation instructions describe how to install the EHRET Z75 fast frame.

Carefully read through these installation instructions prior to commissioning. Observe the specified process steps and take into account the notes and recommendations given. Knowledge of and technically impeccable implementation of the given safety notes and warnings are prerequisites for safe and proper operation of the EHRET Z75 fast frame. Insufficient knowledge at the time of commissioning and utilisation lead to the loss of any liability claims against EHRET GmbH.

These installation instructions are a component part of the product and are therefore always to be retained until the product is disposed of. These installation instructions are to be passed along in the event of the sale of this product.

These installation instructions are addressed to qualified specialist personnel. Qualified specialist personnel are persons who are familiar with the transport, set-up, installation, commissioning and operation of the product and who have appropriate qualifications for their work. Specialist personnel must know and observe the relevant standards and/or guidelines.

This product complies with the general rules of technology. Safety-conscious behaviour is necessary for commissioning the product safely. For this reason, observe the following notes.

Should any of the information in these installation instructions not be absolutely clear, it is essential that you contact the specialist personnel at EHRET GmbH, 77972 Mahlberg (Germany).

Bore hole sizes and fastening material are recommendations only and may vary depending on the substrate!

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	Fast frame with Burg rod security set (optional)

# Explanation of signs and symbols

#### Warning notes

#### Λ

#### DANGER

Designates an imminent danger that could lead to death or severe injuries if the respective precautionary measures are not implemented.

# A

#### WARNING

Means that death, severe bodily injury or major property damage could occur if the respective precautionary measures are not implemented.

# A

#### CAUTION

- Means a possible danger that could lead to minor injuries or property damage if it is not avoided
- Directives for action

# Safety notes

 Only qualified specialist personnel may carry out installation and commissioning!



#### WARNING

Incorrect installation could lead to severe injuries and/or damage to property.

▶ Follow all installation instructions.



#### WARNING

- ▶ Take into account the following notes and warnings in order to avoid dangers and to protect the product.
- Observe the accident prevention regulations of the Accident Prevention & Insurance Association.
- Observe the rules of the road during transport.
- Make sure that the load is well-secured on the means of transport.
- Cordon off a generously large area around the installation site.
- Observe without limitation the regulations of the manufacturers of dowel and fitting materials.
- ▶ The mounting bases of the installation site are to be checked for load-bearing capacity prior to installation.
- In the event of uncertainties about the mounting bases, contact your responsible building experts.
- Check the product for damage prior to installation. Products requiring repair may not be used.

- ▶ No personnel or obstacles are permitted to be within the range of pivoting and/or travelling shutters while they are moving. Keep personnel and objects away until the shutters have reached their final position.
- ▶ Do not reach into moving parts or closing areas while shutters are opening or closing.
- Make sure that no articles of clothing or body parts are able to be caught by moving parts in the system.
- Ice could form on the product in the event of snowfall, sleet or icy rain. Do not operate equipment until the ice formation is no longer present, and switch automatic controls to manual.
- Make sure that the shutters are locked before any wind load occurs.
- ▶ The shutters may not be operated at wind speeds from 62 km/h (stormy wind).
- ▶ No additional loads such as persons or objects are permitted to have an effect on the shutters
- Shutters are not intended to protect individuals from falls.

#### WARNING

## Danger of injury from the weight of the product!

- ▶ Due to the weight of the products, transport and installation must be carried out by at least two individuals.
- ▶ Transport the product carefully in order to avoid damage.
- ▶ Take care to ensure that the product is not damaged when the packaging material is removed.

# **WARNING**

#### Danger of suffocation from packaging foil.

- ▶ The packaging foil must be kept out of reach of children.
- ▶ Store the foil carefully until you turn it in for recycling.
- ▶ Turn the packaging materials in for recycling.

# C€ EC Declaration of Conformity

(Original EC Declaration of Conformity)
In accordance with the Construction Products Directive 89/106/EEC

The manufacturer: EHRET GmbH

Aluminium shutters Bahnhofstrasse 14-18 77972 Mahlberg, Germany

declares that the product: Z75 fast frame

to which this guideline refers meets all the applicable requirements of the EC Directives specified above,

and that the following harmonised standards have been applied in full:

EN 13659:2004+A1:2008 Shutters – Performance requirements including safety

Name and address of the individual who is authorised to assemble the technical documentation:

Ralf Gielen Location: 77972 Mahlberg, Germany

Head of Technology Date: 01. 11. 2015

EHRET GmbH Eberhard Schopferer Management

#### Installation FAOs

#### Which parts have been delivered?

- Frame profiles, loose, with pre-mounted brackets
- 2× clamping brackets
- 2× corner brackets
- 4x M5 screws (S1)

#### Which means of attachment are being used?

- The fitting materials are not included in the scope of delivery!
- The selection of the fitting materials is based on the mounting bases on hand, the load-bearing capacities of which are to be checked before the installation. Observe without limitation the regulations of the manufacturers of dowel and fitting materials.

# **WARNING**

#### Danger of injury/property damage caused by unsuitable fitting materials

▶ The fitting materials are to be selected in accordance with the load-bearing capacity of the mounting bases.

#### How is the Z75 fast frame installed?

- · Corner and clamping brackets are first inserted into the frame profile and the corner bracket is fastened using the S1 screw.
- The frame corner is then put together, secured with the S1 screw and tensioned using the clamping bracket.

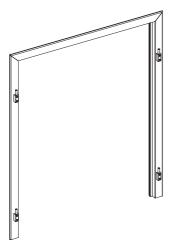
#### What is to be taken into account during the function check?

• The frame must be installed parallel and at a right angle in the reveal to ensure that the window shutters work perfectly.

# Z75 fast frame

## Frame, 3-sided

with pre-mounted brackets without shutters



# Contained in the scope of delivery

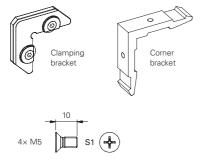
# Frame profiles

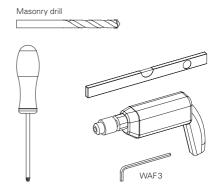


# Contained in the scope of delivery

# Tools required

not included in the scope of delivery





INFO Fitting material to be provided by the customer!

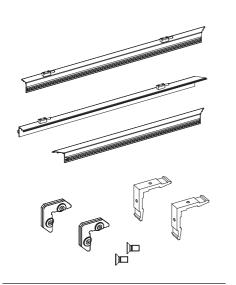
9

# 2 Installation instructions

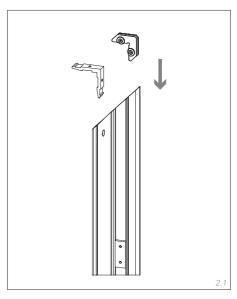
# Assembling the frame

#### NOTES

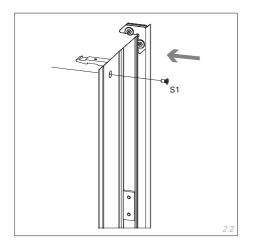
- ▶ Check the scope of delivery for completeness prior to installation.
- ▶ Keep the frame profiles, clamping and corner brackets, and S1 SCREWS required in this chapter on hand.



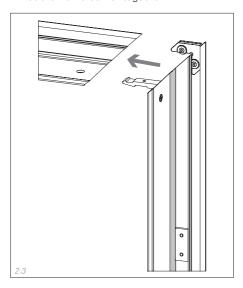
▶ Insert the corner and clamping brackets into the frame profile.



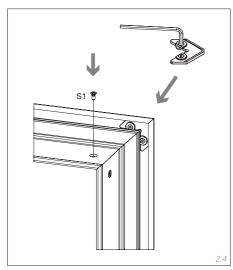
▶ Fasten the corner bracket using the S1 SCREW.



▶ Put the frame corner together.



- ▶ Fix the frame corner using the S1 SCREW.
  - ▶ Tension the clamping bracket.



## Securing the frame in the reveal

#### **WARNING**

Danger of injury and property damage caused by unsuitable fitting materials

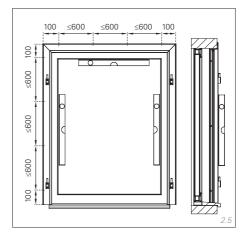
▶ Select the fitting material in accordance with the load capacity of the mounting bases!

#### NOTES

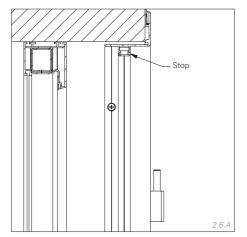
- The selection of the fastening method is dependent on the base and is therefore exclusively your own responsibility.
- The installation material is not included in the scope of delivery.
- Note that the frame must be installed parallel and at a right angle in the reveal to ensure that the window shutters work perfectly.

- ▶ Align the frame using a spirit level and check that the horizontal profiles run parallel.
- ▶ Fasten the frame.

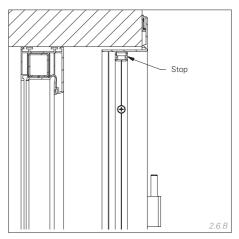
EHRET recommends fastening the frame 100 mm away from each of the frame corners and also at intervals of max. 600 mm on all sides.



Variant A
Frame fastened behind the stop



Variant B
Frame fastened through the stop

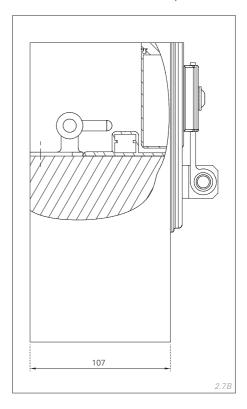


Minimum reveal depths when installing the Burg rod security set:

Variant A
Installation on fast frame

(21) 87

Variant B Installation on masonry



#### **EHRET GmbH**

Aluminium shutters

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