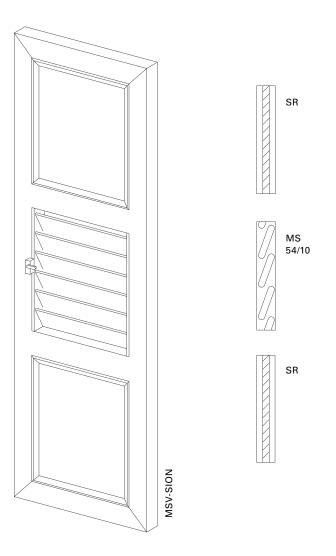
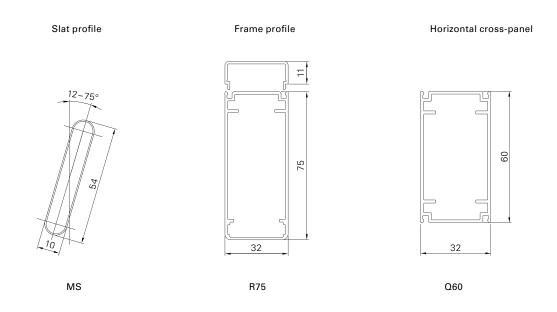
## **MSV-SION**



Surface	Fine structure matt (standard), silk gloss, matt
	Powder-coated 200 °C before assembly
Colours	RAL Classic, RAL Design, NCS, VSR
Finishes	Wood, stone, rust
Pretreatment	Ocean Line Plus possible
Notes	Distribution of horizontal cross-panel: 1/3 top, 1/3 centre, 1/3 bottom
	Division by dimensions specification possible (depending on distribution of slats)
	Slat end caps made of black plastic
	Inserts are exchangeable
	Drain holes at bottom of frame
	For technical reasons a different support frame is installed in combination with special shapes used at the top Structural height of adjustment lever approx. 30 mm – please observe in regard to cranking
	Electric drive and finish are not possible in combination with special shapes
	Opener can only be positioned in the centre panel
	When shutter closures are used (art. no. 5315/5316) supports are required (art. no. 5323)
	Floor locking in combination with special shapes can only be installed to a limited extent



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Min./max. dimensions	Width: 280 to 800 mm Height: 800 to 2500 mm
Min./max. infeed Min./max. inclination angle Weight	48,0–50,0 mm 12–75° Approx. 8 kg/m²
Frame profile Slat profile Slat carrier profile Horizontal cross-panel profile	75 × 32 mm extruded aluminium hollow chamber profile 54 × 10 mm extruded aluminium hollow chamber profile 32 × 11 mm extruded aluminium profile 60 × 32 mm extruded aluminium hollow chamber profile
Centre	Polystyrene rigid foam board with double-sided aluminium sheeting
Adjustment Stop bead	Adjustable slats via lateral swivel lever lock with detent positions Supplied loose, black or white rubber (depending on the sash colour)
Corner connections	Aluminium bracket, glued-in and additionally secured by plastic pins
Options	Notching   Add-on lock   Opener   Floor locking   Electric drive   Rabbet bead   Vertical cross-panel   Half-round arch (mounted)   Horizontal cross-panel   Inside opener crank   Frames   Basic frame   Rod lock   Segmental arch, hollow (mounted)   Pre-installation   Segmental arch, solid (mounted)   Catch   Special shapes (arched frame profile)   Easyflex