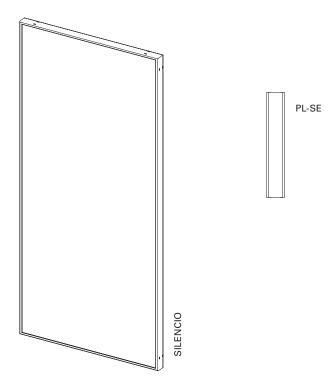
## **SILENCIO**



Surface Fine structure matt (standard), silk gloss, matt

Powder-coated 200 °C before assembly

Colours RAL Classic, RAL Design, NCS, VSR

Finishes Wood, stone, rust
Pretreatment Ocean Line Plus possible

Notes Drain holes at bottom of frame

Single rail only

Bottom guide: Type B – Continuous guide

Bimetal effect

Depending on the intensity of the sun, e.g. on the south side of a building and the cooler side that faces the window, the shutter in this model has a slight tendency to bend. This means that the aluminium sheet, which faces the sun, expands when it gets hot (coefficient of thermal expansion in aluminium) and the aluminium sheet that faces the window remains the same. This can cause a slight bending of the shutter, known as the "bimetal effect".

The resulting shrinkage of the sash height is no more than around 1.3 mm and does not affect the lower guide, as there is sufficient overlap between the lower sliding shutter guide profile and the guide T-profile if installed correctly. This bending – max. 15 mm in the centre of the sash with a sash size of approx. 2500 mm and a temperature difference of approx. 45°C – negates and the shutter returns to its original position when the temperature goes down. This is a normal effect of physics and has no impact on the quality of the materials and how they operate.



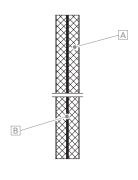


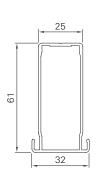






Centre Frame profile





SILENCIO AR61-SE

Min./Max. dimensions Width: 650 to 1300 mm

Height: 800 to 2500 mm

Weight Approx. 12 kg/m²

Frame profile  $61 \times 32$  mm extruded aluminium hollow chamber profile

Centre Sound insulation panel A made of extruded rigid polystyrene foam incl. sound-deadening core B

 $2\times1$  mm aluminium plate, inserted and pressed together on both sides

Corner connection Glued-in aluminium bracket with visible notch in the outer frame

Soundproof Sound-deadening value  $R_W = approx. 28 dB$  (dependent to the situation at the building)

Due to structural installation conditions, including façade surface, reveal depth, window area or shutter size, values

may vary and must be measured during an individual examination for each project.

Options Electric drive