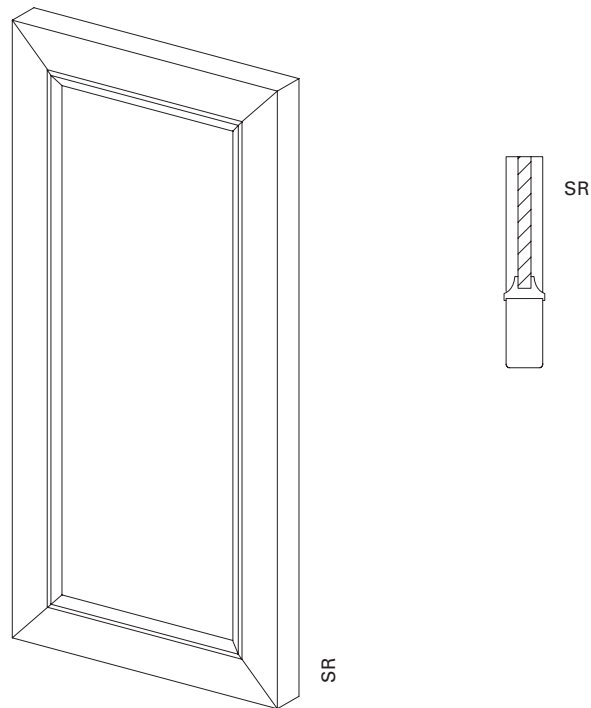


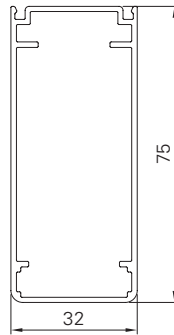
SR



Surface	Fine structure matt (standard), silk gloss, matt Powder-coated 200 °C before assembly
Colours	RAL Classic, RAL Design, NCS, VSR
Finishes	Wood, stone, rust
Pretreatment	Ocean Line Plus possible
Notes	Drain holes at bottom of frame Electric drive and finish are not possible in combination with special shapes When shutter closures are used (art. no. 5315/5316) supports are required (art. no. 5323) Single-wall plus design cutout available (see section on „Options“) Upper corner connections are additionally secured by aluminium nails Rod locks cannot be exchanged Floor locking in combination with special shapes can only be installed to a limited extent

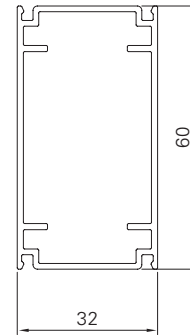


Frame profile



R75

Horizontal cross-panel



Q60

Min./Max. dimensions	Width: 280 to 800 mm Height: 800 to 2500 mm
Weight	Approx. 9 kg/m ²
Frame profile	75 × 32 mm extruded aluminium hollow chamber profile
Horizontal cross-panel	60 × 32 mm extruded aluminium hollow chamber profile
Centre	Polystyrene rigid foam board with double-sided aluminium sheeting
Stop bead	Supplied loose, black or white rubber (depending on sash colour)
Corner connections	Aluminium bracket, glued-in and additionally secured by plastic pins
Options	Notching Add-on lock Opener Floor locking Electric drive Rabbet bead Easyflex Vertical cross-panel Half-round arch (mounted) Horizontal cross-panel Inside opener crank Frames Basic frame Rod lock Segmental arch, hollow (mounted) Pre-installation Segmental arch, solid (mounted) Catch Special shapes (arched frame profile)